

CIGARETTE SPECIFICATION

LOUISVILLE  
B&H DELUXE ULTRA LIGHTS 100 REGULAR FTB  
BRAND CODE-01100 (STD)

EFFECTIVE DATE: 04/11/96  
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4  
TOBACCO ROD CIRCUM. : 24.00 MM  
TOBACCO ROD LENGTH : 67.0 MM  
FILTER LENGTH : 31.5 MM  
TIPPING LENGTH : 36.000 MM  
TOTAL R.T.D. : 111 MM H2O  
DILUTION TARGET : 55.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHT SGL PPT KC 236M2 12-518-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR, CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 26.00 8.5 X 19MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1100 - 12.80% B&H DELUXE ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER /USE UP: 26.20MM X 6700M 22CU/0.6%/100% FLAX 10-562-A  
REPLACE WITH/USE UP: 26.20MM X 6700M 27CU/0.6%/100% FLAX 10-563-A  
REPLACE WITH : 26.20MM X 6700M 24CU/0.6% 100% FLAX 10-561-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1100 FILTER: B07030

REASON FOR CHANGE : CIGARETTE PAPERS 10-562-A (22CU) & 10-563-A (27CU)  
: ADDED TO SPEC ON USE UP & REPLACE BASIS WITH  
: 10-561-A (24CU) TO DEplete INVENTORY. NO WEIGHT  
: CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 4/11/96

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APPROVED BY: *J.M. Basic JDE*

SUPERCEDES SPECIFICATION DATED: 4/09/96

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